CALIBRATION PROCEDURE

NI PXIe-7865 and NI PXIe-7866

This document contains the verification and adjustment procedures for NI PXIe-7865/7866. For more information about calibration solutions, visit *ni.com/calibration*.

Software

Calibrating the NI PXIe-7865/7866 requires installation of the correct software version on the calibration system.

- LabVIEW 2019 SP1 or later
- NI R Series Multifunction RIO Device Drivers January 2020 or later

Documentation

Consult the following documents for information about your device, LabVIEW, and driver software. All documents are available on *ni.com/manuals* and help files install with the software.

NI PXIe-7865 Getting Started Guide
NI PXIe-7865 specific information

NI PXIe-7865 Specifications
NI PXIe-7865 specifications and calibration interval

NI PXIe-7865 User Manual
NI PXIe-7865 specific information

NI PXIe-7866 Getting Started Guide
NI PXIe-7866 specific information

NI PXIe-7866 Specifications
NI PXIe-7866 specifications and calibration interval

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NI PXIe-7866User Manual
NI PXIe-7866 specific information

LabVIEW Help
LabVIEW programming concepts and reference information

NI-RIO Help
NI-RIO and Multifunction RIO Device Drivers reference information

Test Equipment

The following table lists the equipment recommended for the performance verification and adjustment procedures. If the recommended equipment is not available, select a substitute using the requirements listed.

Table 1. Recommended Equipment

Equipment	Recommended Model	Requirements
Calibrator	Fluke 5700A	Use a high-precision voltage source that is 10 ppm or less.
DMM	NI 4070	Use a multiranging 6½-digit DMM with an accuracy of 250 ppm.
Counter	Agilent 53131A	Use a counter accurate to 0.01%.
Low thermal copper EMF plug-in cables	Fluke 5440A-7002	Do not use standard banana cables.
Shielded MIO cable	NI SHC68-68-RMIO	Use this high-performance shielded cable, designed specifically for R Series devices, when calibrating the NI R Series device.
Accessory	NI SCB-68A	The SCB-68A is a shielded I/O connector block with 68 screw terminals for easy signal connection to the R Series devices.
	NI CB-68LP, NI TBX-68, NI CB-68LPR	The CB-68LP, CB-68LPR, and TBX-68 are low-cost termination accessories with 68 screw terminals for easy signal connection to the R Series devices.

Test Conditions

The following setup and environmental conditions are required to ensure the device meets published specifications.

- Keep connections to the device as short as possible. Long cables and wires act as antennas, picking up extra noise that can affect measurements.
- Use shielded copper wire for all cable connections to the device. Use twisted-pairs wire to eliminate noise and thermal offsets.
- Maintain an ambient temperature of 23 °C ± 5 °C. The device temperature will be greater than the ambient temperature.
- Keep relative humidity below 80% .
- Allow a warm-up time of at least 15 minutes to ensure that the device measurement circuitry is at a stable operating temperature.

Initial Setup

Refer to your getting started guide for your device for information about how to install the software and hardware.

Note You can access all of the NI R Series VIs for calibration at `<labview>` `\vi.lib\LabVIEW Targets\FPGA\RIO\R Series\78XXR\783XR` `\Calibration\Public`.

Self-Calibration

Complete the following steps to self-calibrate the device.

Note No signal connections are needed for self-calibration.

1. Wait 15 minutes for the device to warm-up.
2. Launch the self-calibration VI `nirio78xxCalibrationSelfCal.vi`.
3. Call self-calibration before doing the first verification.
4. Pass a TRUE to `Save Cal Results` to save the constants to the user portion of the flash memory. If you pass False, the constants are then discarded.

As-Found and As-Left Limits

The as-found (1-Year) limits are the published specifications for the NI PXIe-7865/7866. NI uses these limits to determine whether the NI PXIe-7865/7866 meets the specifications when it is received for calibration. Use the as-found limits during initial verification.

The as-left (24-Hour) calibration limits are equal to the published NI specifications for the NI PXIe-7865/7866, less guard bands for measurement uncertainty, temperature drift, and drift

over time. NI uses these limits to reduce the probability that the instrument will be outside the published specification limits at the end of the calibration cycle. Use the as-left limits when performing verification after adjustment.
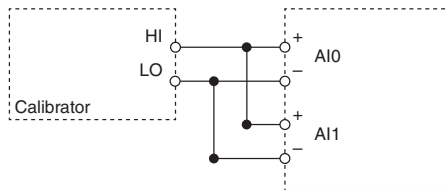
Verification

The following performance verification procedures describe the sequence of operation and provide test points required to verify the NI PXIe-7865/7866. The verification procedures assume that adequate traceable uncertainties are available for the calibration references.

Analog Input Accuracy Verification

Complete the following procedure to determine the As-Found status of the NI PXIe-7865/7866.

1. Connect the NI R Series device to the calibrator as shown in the following figure.

Figure 1. Analog Input Verification Connections

2. If your calibrator has a guard connection, connect that terminal to AI GND.

3. Set the calibrator voltage to a Test Point value indicated in the appropriate *Analog Input Accuracy Verification Test Limits* table in the *Test Limits* section of this document.

4. Measure the analog input voltage on each channel by calling `nirio78xxCalibrationReadAIVoltage.vi`.

5. Compare the measured voltage with the 1-year limits from the appropriate *Analog Input Accuracy Verification Test Limits* table to verify the input accuracy. If the value is within these limits, the device passes the test.

6. Repeat steps 3 through 5 for each test point in the following *Analog Input Accuracy Verification Test Limits* table.

**Table 2.** Analog Input Accuracy Verification Test Limits

Range (V)		Test Point		24-Hour Limits		1-Year Limits	
Minimum	Maximum	Location	Value (V)	Lower Limit (V)	Upper Limit (V)	Lower Limit (V)	Upper Limit (V)
		Positive full-scale	10	9.998416	10.001584	9.997717	10.002283
		0	0	-0.000639	0.000639	-0.000639	0.000639
-10	10	Negative full-scale	-10	-10.001584	-9.998416	-10.002283	-9.997717
		Positive full-scale	5	4.999180	5.000820	4.998830	5.001170
		0	0	-0.000340	0.000340	-0.000340	0.000340
-5	5	Negative full-scale	-5	-5.000820	-4.999180	-5.001170	-4.998830
		Positive full-scale	2	1.999661	2.000339	1.999521	2.000479
		0	0	-0.000137	0.000137	-0.000137	0.000137
-2	2	Negative full-scale	-2	-2.000339	-1.999661	-2.0004790	-1.999521
		Positive full-scale	1	0.999817	1.000183	0.999748	1.000252
		0	0	-0.000074	0.000074	-0.000074	0.000074
-1	1	Negative full-scale	-1	-1.000183	-0.999817	-1.000252	-0.999748

Analog Output Accuracy Verification

Complete the following procedure to determine the As-Found status of the NI PXIe-7865/7866.

1. Connect the NI R Series device to the DMM as shown in the following figure.

Figure 2. Analog Output Verification Connections
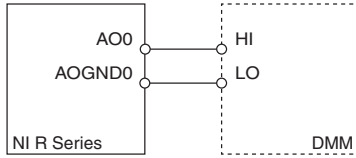
2. Set the DMM measurement range to **10 V**.

3. Measure the analog output voltage on each channel by calling
   `nirio78xxCalibrationSetAOVoltage.vi`.

4. Compare the resulting value shown by the DMM to the 1-year limits in the appropriate
   Analog Output Accuracy Verification Test Limits table in the *Test Limits* section of this
   document. If the value is within these limits, the device passes the test.

5. Repeat steps 3 through 4 for each test point in the following *Analog Output Accuracy
   Verification Test Limits* table.

6. Disconnect the DMM from the NI R Series device.

7. Repeat steps 1 through 6 for all AO channels on the device.

**Table 3.** Analog Output Accuracy Verification Test Limits

Range (V)		Test Point		24-Hour Limits		1-Year Limits	
Minimum	Maximum	Location	Value (V)	Lower Limit (V)	Upper Limit (V)	Lower Limit (V)	Upper Limit (V)
		Positive full-scale	10	9.997852	10.002148	9.997502	10.002498
		0	0.0	-0.001099	0.001099	-0.001099	0.001099
-10	10	Negative full-scale	-10	-10.002148	-9.997852	-10.002498	-9.997502

Counter Verification

Complete the following procedure to determine the As-Found status of the NI
PXIe-7865/7866.

1. Connect the NI R Series device to the counter as shown in the following figure.

Figure 3. Counter Verification Connections
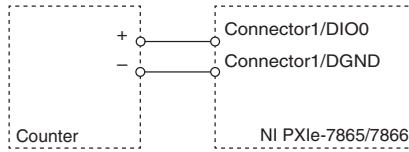
> **Note** The Agilent 53131A counter uses BNC connectors on its channels and has no HI or LO inputs. Connections on the Agilent 53131A must be made using BNC (50 Ω) to the patch cords or adapter.

2. Configure the counter to use time arming mode, with Gate Time set to 0.1 s.

3. Generate the counter output signal by calling `nirio78xxCalibrationStartCounter.vi`. This VI causes the device to begin outputting a square-wave on Connector1/DIO0 at 5 MHz.

4. Compare the value read by your counter to the test limits shown in the following *NI R Series Counter Verification Test Limits* table. If the value is within these limits, the device passes the test.

Table 4. NI R Series Counter Verification Test Limits

Set Point (MHz)	Lower Limit (MHz)	Upper Limit (MHz)
5.0	4.999500	5.000500

5. Stop the generation by calling `nirio78xxCalibrationStopCounter.vi`.

6. Disconnect the counter from your device.

> **Note** If the Counter Verification procedure determines that the NI R Series device is outside of the limits, refer to the *Worldwide Support and Services* section for assistance in returning the device to NI.

Adjustment

The following performance adjustment procedure describes the sequence of operation require to adjust the NI PXIe-7865/7866.

> **Note**
> - If the NI PXIe-7865/7866 device successfully passed each of the verification procedures within the 24-hour test limits, then an adjustment is not required.
> - If the NI PXIe-7865/7866 device is not within the 1-year test limits, then adjustment is recommended to guarantee the published specifications for the next year.

- Following the adjustment procedure automatically updates the calibration date and temperature in the external calibration area of the onboard flash memory of the NI PXIe-7865/7866 device.
- If an adjustment is not required use the `nirio78xxCalibrationUpdateExtCalDate.vi` to update the External Calibration date.

Complete the following procedure to adjust the calibration constants performance of the NI PXIe-7865/7866 device.

1. Set the calibrator to Standby mode (STBY).
2. Connect your device to the calibrator.
3. Initialize the external calibration process by calling `nirio78xxRCalibrationAdjustExtCal.vi`. Set the Action to `Initialize`. This action is password-protected and the default password is `NI`. You do not need to input values for Comments or Current Calibrator Value.
4. Determine the value of the NI PXIe-7865/7866 device onboard reference by completing the following steps.
   a) Call `nirio78xxCalibrationAdjustExtCal.vi`. Set the Action to `CalibrateOnboardReference` and pass the Current Calibrator Value of 0 V to the VI for the first iteration. `nirio78xxCalibrationAdjustExtCal.vi` then performs measurements and determines a new Requested Calibrator Value.
   b) Program the calibrator to output the Requested Calibrator Value. At this point, you must wait to ensure that the calibrator output has settled completely.
   c) Repeat steps a and b until the Reference Calibration Done output becomes TRUE. With each new iteration of these steps, input the Requested Calibrator Value returned from the previous iteration.
5. Adjust the NI PXIe-7865/7866 device external calibration constants by calling `nirio78xxCalibrationAdjustExtCal.vi`. Set the Action to `AdjustCalibration`.
6. Save the calibration adjustment values to the onboard flash memory using `nirio78xxCalibrationAdjustExtCal.vi`. Set the Action to `CommitAndClose`.
   a) If you would prefer to cancel the calibration, you call this VI and set the Action to `CancelandClose`. A comment input is provided for storing any comments related to your calibration.
7. Disconnect the calibrator from the device.

Reverification

Repeat the *Verification* section to determine the As-Left status of the device.

Note If any test fails Reverification after performing an adjustment, verify that you have met the Test Conditions before returning your device to NI. Refer to the *Worldwide Support and Services* section for assistance in returning the device to NI.

Worldwide Support and Services

The NI website is your complete resource for technical support. At *ni.com/support*, you have access to everything from troubleshooting and application development self-help resources to email and phone assistance from NI Application Engineers.

Visit *ni.com/services* for information about the services NI offers.

Visit *ni.com/register* to register your NI product. Product registration facilitates technical support and ensures that you receive important information updates from NI.

NI corporate headquarters is located at 11500 North Mopac Expressway, Austin, Texas, 78759-3504, USA. For up-to-date contact information for your location, visit *ni.com/contact*.