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TB-2627

CALIBRATION PROCEDURE

NI 9253

8 AI, ±20 mA, 24 bit, 50 kS/s/ch Simultaneous

This document contains the verification and adjustment procedures for NI 9253. For more information about calibration solutions, visit *ni.com/calibration*.

Software

Calibrating the NI 9253 requires the installation of NI-DAQmx 19.1 or later on the calibration system.

You can download NI-DAQmx from ni.com/downloads. NI-DAQmx supports LabVIEW, LabWindowsTM/CVITM, ANSI C, and .NET. When you install NI-DAOmx, you only need to install support for the application software that you intend to use.

Documentation

Consult the following documents for information about the NI 9253, NI-DAQmx, and your application software. All documents are available on ni.com and help files install with the software.



NI cDAO-9174/9178 USB Chassis Ouick Start

NI-DAOmx installation and hardware setup



NI 9253 Getting Started Guide



NI 9253 connection information



NI 9253 Datasheet



NI 9253 circuitry and specifications



NI-DAQmx Readme

Operating system and application software support in NI-DAQmx



LabVIEW Help

LabVIEW programming concepts and reference information about NI-DAQmx VIs and functions



Reference information for NI-DAQmx C functions and NI-DAQmx C properties



Reference information for NI-DAQmx .NET methods and NI-DAQmx .NET properties, key concepts, and a C enum to .NET enum mapping table

Test Equipment

The following table lists the equipment recommended for the performance verification and adjustment procedures. If the recommended equipment is not available, select a substitute using the requirements listed.

 Equipment
 Recommended Model
 Requirements

 Use a high-precision DC current source with a gain uncertainty of <800 ppm and an offset uncertainty of <1.5 μA.</td>

 Calibrator
 Fluke 5502A
 Use an 8-to-1 switch with a leakage current of <1.5 μA.</td>

 Switch Matrix¹
 NI PXI-2527
 <1.5 μA.</td>

 Terminal Block
 NI TB-2627
 —

 Chassis
 NI cDAQ-9178
 —

Table 1. Recommended Equipment

Test Conditions

The following setup and environmental conditions are required to ensure the device meets published specifications.

- Keep connections to the device as short as possible. Long cables and wires act as antennas, picking up extra noise that can affect measurements.
- Verify that all connections to the device are secure.
- Use shielded copper wire for all cable connections to the device. Use twisted-pairs wire
 to eliminate noise and thermal offsets.
- Maintain an ambient temperature of 23 °C \pm 5 °C.

¹ Switch contact resistance degrades after many switching cycles. Ensure that the switch is still within its switching lifetime before starting the calibration. Consult the switch user manual for more information.

- Keep relative humidity below 80%.
- Allow a warm-up time of at least 10 minutes to ensure that the device measurement circuitry is at a stable operating temperature.

Initial Setup

Complete the following steps to set up the NI 9253.

- Install NI-DAOmx.
- 2. Make sure that the NI cDAQ-9178 power source is not connected to the chassis.
- Connect the NI cDAQ-9178 chassis to the system safety ground. 3.
 - Attach a ring lug to a 14 AWG (1.6 mm) wire.
 - Connect the ring lug to the ground terminal on the side of the NI cDAQ-9178 using the ground screw.
 - Attach the other end of the wire to the system safety ground.
- Install the module in slot 8 of the NI cDAQ-9178 chassis. Leave slots 1 through 7 of the 4 NI cDAQ-9178 chassis empty.
- Connect the NI cDAQ-9178 chassis to your host computer. 5
- 6. Connect the power source to the NI cDAO-9178 chassis.
- 7. Launch Measurement & Automation Explorer (MAX).
- 8 Right-click the device name and select **Self-Test** to ensure that the module is working properly.

Verification

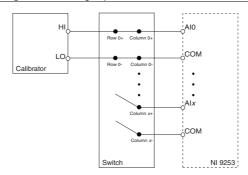
The following performance verification procedure describes the sequence of operation and provides test points required to verify the NI 9253. The verification procedure assumes that adequate traceable uncertainties are available for the calibration references.

Accuracy Verification

Complete the following procedure to determine the As-Found status of the NI 9253.

- Set the calibrator to Standby mode (STBY).
- 2. Connect the NI 9253 to the calibrator as shown in the following figure.

Figure 1. Analog Input Verification Connections





Note If the calibrator outputs are truly floating, connect the negative output to a quiet earth ground as well as COM to give the entire system a ground reference.

- 3. Set the switch so that Column x+ and Column x- are connected to Row 0+ and Row 0-. This connects AIx to the calibrator outputs.
- 4. Set the calibrator current to a Test Point value indicated in the *NI 9253 Verification Test Limits* table.
- 5. Set the calibrator to Operate mode (OPR).
- Acquire and average samples.
 - a) Create and configure an AI current channel according to the following NI 9253 AI
 Current Task table

Table 2. NI 9253 Al Current Task

Physical Channels	Range	Terminal Configuration
cDAQMod8/AI0:7	±0.02 A	Default

b) Configure the AI current channel timing according to the following NI 9253 Task Timing table.

Table 3. NI 9253 Task Timing

Samples Per Channel	Acquisition Mode	Rate (kS/s)
1000	Finite Samples	50

- c) Set the filter frequency to 3125 Hz using the Channel Property (**Analog Input**» General Properties» Digital Filter» Notch» Center Frequency).
- d) Start the task.
- e) Read the samples from the NI 9253.
- f) Average the samples.
- g) Clear the task.

- Compare the averaged samples to the limits in the NI 9253 Verification Test Limits table to verify the input accuracy. If the values are within these limits, the device passes the test.
- 8. Set the calibrator to Standby mode (STBY).
- Repeat steps 5 through 8 for each test point in the NI 9253 Verification Test Limits table. 9.
- 10. Repeat steps 3 through 9 for the next channel on the NI 9253.
- 11. Disconnect the calibrator from the device.

Table 4. NI 9253 Verification Test Limits

Test Points	Device Under Test Settings/Configuration					Standard Settings/ Configuration
	Data Rate (kS/s)	Samples Per Channel	Filter Frequency (Hz)	Lower Limit (mA)	Upper Limit (mA)	Output Current (mA)
1	50	1000	3125	-20.0748	-19.9252	-20.0000
2	50	1000	3125	-0.0088	0.0088	0.0000
3	50	1000	3125	19.9252	20.0748	20.0000



Note The test limits listed in the NI 9253 Verification Test Limits table are derived using values from the NI 9253 Accuracy Under Calibration Conditions table.

Adjustment

The following performance adjustment procedure describes the sequence of operation required to adjust the NI 9253.

Accuracy Adjustment

Complete the following procedure to adjust the accuracy performance of the NI 9253.

- Set the calibrator to Standby mode (STBY). 1.
- Connect the NI 9253 to the calibrator as shown in the Accuracy Verification section. 2.
- 3. Adjust the NI 9253.
 - Initialize a calibration session on the NI 9253. The default password is NI.
 - Input the external temperature in degrees Celsius. b)
 - Call the NI 9253 get C Series adjustment points function to obtain an array of recommended calibration currents for the NI 9253.
 - Set the calibrator to a reference value determined by the array of recommended d) calibration currents.
 - Set the calibrator to Operate mode (OPR). e)
 - f) Call and configure the NI 9253 adjustment function according to NI 9253 Adjustment Configuration table.

Table 5. NI 9253 Adjustment Configuration

Physical Channel	Reference Value
cDAQ1Mod8/AI0:7	The actual value of the current output of the calibrator

- Set the calibrator to Standby mode (STBY). g)
- Repeat steps d through g for each point in the array.
- Close the calibration session. i)
- Clear the task.
- Disconnect the NI 9253 from the calibrator.
- 5. Repeat steps 3 through 4 for the next channel on the NI 9253.

EEPROM Update

When an adjustment procedure is completed, the NI 9253 internal calibration memory (EEPROM) is immediately updated.

If you do not want to perform an adjustment, you can update the calibration date and onboard calibration temperature without making any adjustments by initializing an external calibration, setting the C Series calibration temperature, and closing the external calibration.

Reverification

Repeat the *Verification* section to determine the As-Left status of the device.



Note If any test fails Reverification after performing an adjustment, verify that you have met the Test Conditions before returning your device to NI. Refer to the Worldwide Support and Services section for assistance in returning the device to NI.

Accuracy under Calibration Conditions

The values in the following table are based on calibrated scaling coefficients, which are stored in the onboard EEPROM.

The following accuracy table is valid for calibration under the following conditions:

- Ambient temperature 23 °C \pm 5 °C
- NI 9253 installed in slot 8 of an NI cDAQ-9178 chassis
- Slots 1 through 7 of the NI cDAO-9178 chassis are empty

Table 6. NI 9253 Accuracy under Calibration Conditions

Device	Percent of Reading (Gain Error)	Percentage of Range (Offset Error) ²
NI 9253	0.33%	0.04%



Note For operational specifications, refer to the most recent NI 9253 Datasheet online at ni.com/manuals.

Worldwide Support and Services

The NI website is your complete resource for technical support. At ni.com/support, you have access to everything from troubleshooting and application development self-help resources to email and phone assistance from NI Application Engineers.

Visit *ni.com/services* for information about the services NI offers.

Visit ni.com/register to register your NI product. Product registration facilitates technical support and ensures that you receive important information updates from NI.

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² Range equals 21.9 mA.

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