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**VXIpc-770**

# READ ME FIRST: 2.5 INCH FLASH DRIVE REMOVAL/INSTALLATION INSTRUCTIONS

## Removal

To remove the hard drive from your VXIpc 770/870B Series controller:

1. Remove the component side cover.
2. Remove the four screws under the solder side cover that hold the hard drive in place.
3. Carefully and slowly slide the hard drive toward the rear of the controller to free the pins from the IDE connector.



**Caution** Be careful when sliding the hard drive toward the rear of the controller. The hard drive could contact components on the motherboard, causing severe damage to both the components and motherboard.

4. When the pins are free from the connector, lift the hard drive off the motherboard.



**Note** Always handle the hard drive in accordance with the handling instructions outlined by the hard drive manufacturer.

## Installation

To install the hard drive in your VXIpc 770/870B Series controller:

1. Be sure the insulating pad is properly placed on the motherboard over the hard drive ground plane.
2. Set the hard drive on the motherboard and carefully slide the drive forward until it seats firmly in the IDE connector. The insulating pad should be between the hard drive and the motherboard.



**Caution** Use care when installing the hard drive. The rear of the hard drive could contact components on the motherboard, causing severe damage to both the components and motherboard.

3. Reinstall the four screws that hold the hard drive in place.
4. Reinstall the component side cover.

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